



HPK03 In-Line Cartridge Filters

Working 3000 psi 20,700 kPa 206.9 bar

Rated Static

Burst to:

6000 psi
41,400 kPa
413.8 bar

Flow Range To: 60 gpm 227 lpm



Features

The sturdy HPK03 filter is constructed of ductile iron for durability in high pressure applications. Standard housing drain plug means simplified servicing. Housing includes a fluoroelastomer head-to-housing seal. Meets HF3 specification.

Take advantage of our mix and match system of in-stock heads and cartridges—so you can get exactly what you need. HPK03 is available with your choice of visual or AC/DC electrical indicators. Likewise, choose the bypass option that's right for your application—50 psi (3.5 bar) or no bypass. Seals made of fluorocarbon (such as Viton® and Fluorel®) or Buna-N are available with HPK03.

All HPK03 filters contain Synteq^{**}, our synthetic filter media designed especially for hydraulic filtration. Upgraded Donaldson DT filters are also offered for superior performance.

Viton® is a registered trademark of E. I. DuPont de Nemours and Company Fluorel® is a registered trademark of 3M Company.

Beta Rating

• Performance to $\beta_{<4(c)}$ =1000

Porting Size Options

• SAE-12, -16 O-ring

Replacement Filter Lengths

• 8.22" / 208.8mm

Assembly Weight

• 26 lbs / 11.8 kg

Standard Bypass Ratings

• 50 psi / 345 kPa / 3.5 bar

No Bypass

Operating Temperatures

• -20°F to 250°F / -29°C to 121°C

Filter Collapse Ratings

- 200 psi / 1380 kPa / 13.8 bar (standard)
- 3000 psi / 20,700 kPa / 206.9 bar (high collapse)

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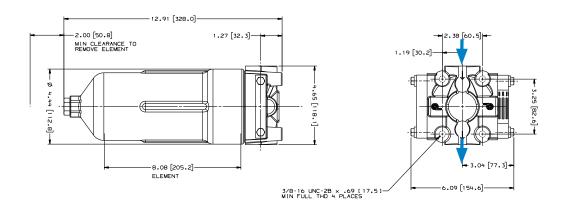
All dimensions are shown in inches [millimeters].

Applications

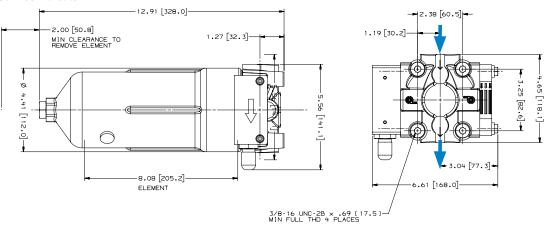
- High Pressure Circuits
- In-Plant Systems
- Meets HF3 Specification
- Mobile Equipment
- Servo Valve Circuits

Assembly - Side View

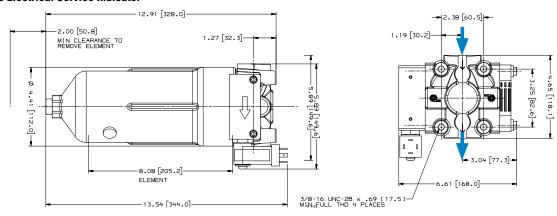
Head - Top View



with Visual Service Indicator



with AC/DC Electrical Service Indicator





HPK03 Components

High-Performance DT Filter Choices

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Media	$R_{x(c)} = 1000$	Length		Donaldson	Comments		
Туре	Rating based on ISO 16889	in	mm	Part No.			
DT Synteq	<4 μm	8.22	209	P566209	DT-9600-8-2UM		
Synthetic	5 μm	8.22	209	P566210	DT-9600-8-5UM		
	8 μm	8.22	209	P566211	DT-9600-8-8UM		
	12 μm	8.22	209	P566212	DT-9600-8-14UM		
	23 μm	8.22	209	P566213	DT-9600-8-25UM		
	5 μm	8.19	208	P566366	DT-9601-8-5UM, High collapse		
	12 μm	8.19	208	P566367	DT-9601-8-14UM, High collapse		
	<4 μm	8.22	209	P567875	DX2-9600-8-2UM		
	5 μm	8.22	209	P565122	DX2-9600-8-5UM		
	8 μm	8.22	209	P565123	DX2-9600-8-8UM		
	12 μm	8.22	209	P564936	DX2-9600-8-14UM		



All Donaldson DT and DX2 filters utilize glass fiber media with an epoxy-based resin system for the ultimate in chemical compatibility. All Donaldson DT and DX2 filters are potted with epoxy-based adhesives. DX2 filters utilize nylon mesh for pleat support.

Standard collapse DT designs are double wire-backed using epoxy-coated steel mesh for maximum pleat support and dirt capacity. High collapse designs are double wire-backed using stainless steel mesh.

High collapse designs are also potted into machined aluminum endcaps for greater filter integrity in critical applications.

Viton® seals are standard on all Donaldson DT and DX2 filters. Viton® is a registered trademark of E. I. DuPont de Nemours and Company.

Standard Filter Choices

Media	$\mathbf{B}_{\mathbf{x}(\mathbf{c})} = 2$	$B_{x(c)} = 1000$	Len	gth	Donaldson	Comments
Туре		l on ISO 16889	in	mm	Part No.	
Synteq Synthetic		5 μm	8.22	209	P167185*	Viton®, High collapse for no bypass applications
		6 μm	8.22	209	P164594	Buna-N
		11 μm	8.22	209	P164166	Buna-N
		12 μm	8.22	209	P167186*	Viton, High collapse for no bypass applications
		23 μm	8.22	209	P164174	Buna-N
		50 μm	8.22	209	P165319	Buna-N
Water Absorbing	10 µm		8.22	209	P569528	
Wire Mesh	75 μm		8.22	209	P162233	

Filter Notes

* Utilizes DT Synteq synthetic media

SEALS: Filters with seals made of Buna-N° are appropriate for most applications involving petroleum oil. Filters with seals made of Viton° (a fluoroelastomer) are required when using diester, phosphate ester fluids, water glycol, water/oil emulsions, and HWCF (high water content fluids) over 150°F/83°C.

Refer to table in the Technical Reference Guide for fluid compatibility with our filter media.

Donaldson high collapse filters are physically designed to withstand up to 3000 psi / 20,700 kPa before collapsing.

The Viton® high collapse filter versions also use epoxy potting and media seam seals for added chemical compatibility. Viton® and Buna-N® registered trademarks of E. I. DuPont de Nemours and Company.



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HIGH PRESSURE FILTERS

Housing Choices

Length	Part No.
8.22" (208.8mm) filter	P179579

The **P179579** housing is 10.73 inches (273mm) long and accepts the filter that is 8.22 inches (208.8mm) long. It includes a head-to-housing seal.

Head Choices

Port Size	Bypass Rating	Indicators ¹	Part No.
SAE-16 O-Ring	50 psi / 3.5 bar	Visual indicator, left side	P166353
SAE-12 O-Ring	50 psi / 3.5 bar	Visual indicator, left side	P170489
SAE-12 O-Ring	No bypass	Visual indicator, left side	P170491

Notes

'Donaldson uses the inlet port as the reference point. "Left side," for instance, means that the indicator mounts on the side of the filter head that is on your left when you face the inlet port.

Service Indicator Kits

All kits include indicator with mounting block

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Use with Bypass Valve Pressure of:	Description
ice Indicators	
50 psi / 3.5 bar	35 psi/2.4 bar indicator kit auto reset pop-out button
90 psi / 6.2 bar	70 psi/4.8 bar indicator kit auto reset pop-out button
50 psi / 3.5 bar	35 psi/2.4 bar indicator kit auto reset pop-out button with thermal lockout and surge control
90 psi / 6.2 bar	70 psi/4.8 bar indicator kit* auto reset pop-out button with thermal lockout and surge control
al/Electrical Service In	dicators
50 psi / 3.5 bar	35 psi/2.4 bar indicator kit Hirschmann receptacle 115 VAC/28 VDC, 2 amps
90 psi / 6.2 bar	70 psi/4.8 bar indicator kit Hirschmann receptacle 115 VAC/28 VDC, 2 amps
50 psi / 3.5 bar	35 psi/2.4 bar indicator kit with thermal lockout and surge control, Hirschmann receptacle, 115 VAC/28 VDC, 2 amps, 4 pin DIN 43650
90 psi / 6.2 bar	70 psi/4.8 bar indicator kit with thermal lockout and surge control, Hirschmann receptacle, 115 VAC/28 VDC, 2 amps, 4 pin DIN 43650
	Valve Pressure of: ice Indicators 50 psi / 3.5 bar 90 psi / 6.2 bar 50 psi / 3.5 bar 90 psi / 6.2 bar al/Electrical Service In 50 psi / 3.5 bar 90 psi / 6.2 bar 50 psi / 3.5 bar

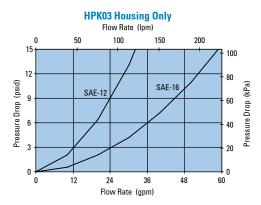
Indicator Choices

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Part No.	Description				
Replacemen	Replacement Indicator Only				
P567458	Visual/Electrical indicator with thermal lockout and surge, 35 psid/2.4 bar				
P567459	Visual/Electrical indicator, with thermal lockout and surge 70 psid/4.8 bar				
P567456	Pop-Up Visual Indicator, with thermal lockout and surge 35 psid/2.4 bar				
P567457	Pop-Up Visual Indicator, with thermal lockout and surge 70 psid/4.8 bar				
P569636	Pop-Up Visual Indicator, 35 psid/2.4 bar				
P569637	Pop-Up Visual Indicator, 70 psid/4.8 bar				
P569638	Visual/Electrical Indicator, 35 psid/2.4 bar				
P569639	Visual/Electrical Indicator, 70 psid/4.8 bar				
P164315	Visual Indicator, bar style, 35 psid/2.4 bar				
P166603	Visual Indicator, bar style, 70 psid/4.8 bar				
P166134	Blanking plate				
Indicator Mounting Block					
P573495	Mounting Block Assembly				

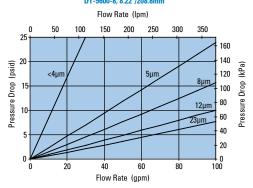
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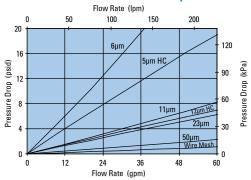
Performance Data



HPK03 8" DT Filter Only DT-9600-8, 8.22"/208.8mm

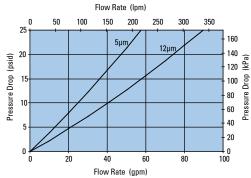


HPK03 8" Standard Filter Only

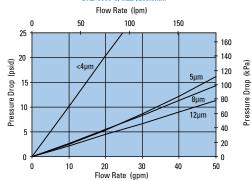


HPK03 8" DT Filter Only





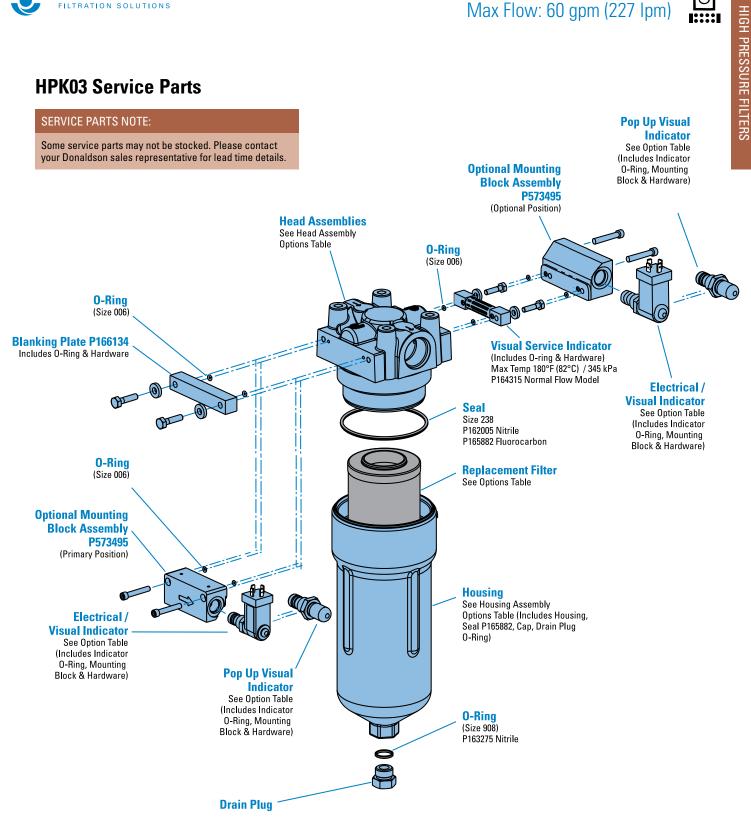
W350 8" DX2 Filter Only DX2-9600-8, 8.22"/208.8mm



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HPK03 Service Parts



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