# Piston Pumps (Mobile & Industrial)



### **PAVC Medium Pressure/Super Charged Piston Pumps**



PAVC piston pumps are ideal for many applications with operating pressure up to 3000 PSI (210 BAR). These compact pumps feature convenient cartridge style controls and carry a full pressure rating on most water glycol fluids.

- High strength cast-iron housing
- Built-in supercharger
- High speed capability 3000 RPM (2600 RPM PAVC100)
- · Sealed shaft bearing

- Two piece design for ease of service
- Cartridge bronze clad port plate
- Airbleed standard for quick priming
- Hydrodynamic cylinder barrel bearing
- Thru-shaft (PAVC100 only)
- Full pressure rating on water glycol fluids
- Pump case and shaft seal see inlet pressure only
- Filter and/or cool drain line (100 PSI Max.) (6.9 BAR Max.)

### **Pump Performance Data**

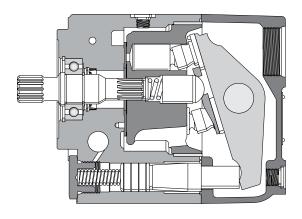
				At MAX RPI	M and 3000 PSI
Model Series	Max. Displacement in <sup>3</sup> /rev (cc/rev)	Rated Outlet Pressure PSI (BAR)	Drive Speed RPM	Flow GPM (LPM)	Input Horsepower HP (KW)
PAVC33	2.01 (33)	3000 (210)	3000	25 (94.6)	50 (37.3)
PAVC38	2.32 (38)	3000 (210)	3000	28 (106.0)	55 (41.0)
PAVC65	3.97 (65)	3000 (210)	3000	52 (196.8)	96 (71.6)
PAVC100	6.10 100)	3000 (210)	2600	69 (261.2)	140 (104.4)



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#### **Performance Characteristics**



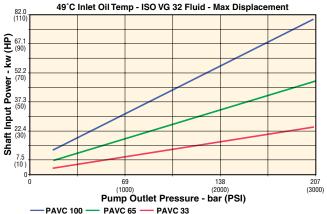
### **Benefits/Features**

- · High strength cast-iron housing
- Built-in supercharger ensures high speed capability - 3000 RPM (2600 RPM PAVC100)
- · Sealed shaft bearing
- Two-piece design for ease of service
- Cartridge type controls field changeable
- Replaceable bronze clad port plate
- Airbleed standard for quick priming
- Hydrodynamic cylinder barrel bearing
- Thru-shaft (PAVC100 only)
- Full pressure rating on most water glycol fluids
- Pump case and shaft seal are subjected to inlet pressure only
- Filter and/or cool drain line 100 PSI (7 BAR) maximum

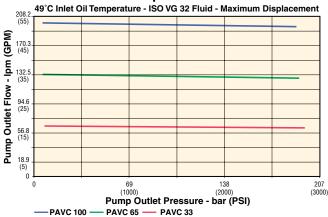
#### Controls

- Pressure compensation
- · Load sensing
- Power (torque) limiting
- · Power and load sensing
- Remote pressure compensation
- · Adjustable maximum volume stop
- · Low pressure standby

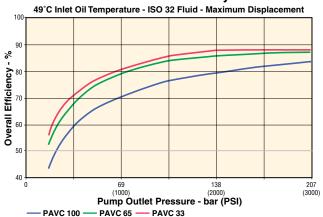




#### PAVC Series Pump Outlet Flow - 2000 RPM



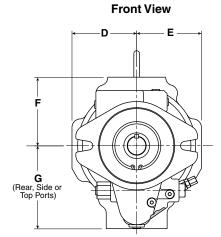
#### PAVC Series Overall Efficiency - 2000 RPM

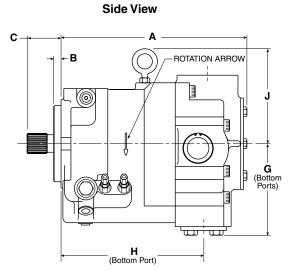


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### **PAVC Medium Pressure/Super Charged Piston Pumps**





### Dimensions, inch (mm)

Dim.	PAVO	33/38	PAV	C65	P	AVC100
Dim.	Rear Ported	Side Ported	Rear Ported	Top Ported	Rear Ported	Top/Bottom Ported
Α	7.25 (184.15)	7.32 (185.93)	8.82 (224.03)	8.82 (224.02)	11.95 (303.53)	12.21 (310.13)
В	0.37 (9.39)	0.37 (9.37)	0.49 (12.45)	0.49 (12.44)	0.49 (12.44)	0.49 (12.44)
С	2.31 (58.67)	2.31 (58.67)	2.19 (55.63)	2.19 (55.62)	2.19 (55.62)	2.19 (55.62)
D	3.31 (84.07)	4.17 (105.92)	4.00 (101.60)	4.00 (101.60)	4.25 (107.95)	4.25 (107.94)
E	3.31 (84.07)	3.53 (89.66)	4.00 (101.60)	4.00 (101.60)	4.25 (107.95)	4.25 (107.94)
F	2.50 (63.50)	2.50 (63.50)	3.50 (88.90	3.38 (85.85)	4.62 (117.34)	4.50 (114.30)
G	3.81 (96.77)	4.12 (104.65)	4.56 (115.82)	4.56 (115.82)	5.57 (141.47)	6.25 (159.25)
н	_	_	_	_	_	9.37 (237.99)
J	_	_	_	_	6.24 (158.49)	6.24 (159.49)

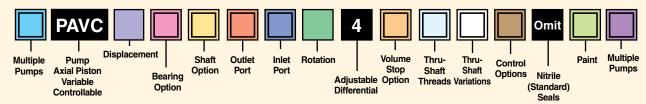
### PAVC100 SAE B, SAE BB and SAE C Thru-drive Kits

Pump Series	Mount	Spline	Kit #
PAVC 1006B3	SAE B	SAE B	787076
PAVC 1006B4	SAE B	SAE BB	787077
PAVC 1006C3	SAE C	SAE C	787076

Note: Pumps can be converted from/to SAE B, BB or SAE C thru-drives by using the kits listed.



## **Piston Pumps** PAVC Model Ordering Code



Code	Multiple Pumps
Omit	Single Pump
_	Factory Mounted to Rear of Another Pump

I	Code	Displacement in <sup>3</sup> /rev (cm <sup>3</sup> /rev)
	33	2.0 (33)
ı	38	2.3 (38)
ı	65	4.0 (65)
I	100	6.1 (100)

Code	Bearing Option
Omit	Single Piece Shaft
9*	Dual Bearing

<sup>\*</sup> For applications where side loading may be experienced. Max. side load = 113.4 kg (250 lbs).

#### **Typical Applications:**

Belt/chain drive Universal joint drive Massive couplings Foot mount installations

0-4-	Shaft Option		
Code	Size 33/38	Size 65/100	
Omit	7/8" Keyed SAE B	11/4" Keyed SAE C	
В	13T Spline SAE B	14T Spline SAE C	
C*	_	11/2" Keyed SAE CC	
D*	_	17T Spline SAE CC	

<sup>\*</sup> Size 100 only

Code	Outlet Port			
	Outlet	Location	Туре	
Omit	Str. Thread	Тор	SAE/Inch	
3*	Flange	Тор	SAE/Inch	

<sup>\*</sup> Size 100 only

Codo	Inlet Port				
Code	33/38 Inlet	65 Inlet	100 Inlet	Туре	
Omit	Str. Thd., Rear	Str. Thd., Rear	Flange, Rear	SAE/Inch Threads	
2	Flange, Side	Flange, Top	Flange, Top/Bottom	SAE/Inch Threads	

Code	Rotation*
R	Right CW
L	Left CCW

<sup>\*</sup> Viewed from shaft end.

Code	Volume Stop Options
Omit	Volume Stop Plugged
2	Maximum Volume Stop
5*	Max. Volume Stop with O-ring

Not available with Thru-Shaft option on Size 100.

s*

<sup>\*</sup> Available on Size 100 only.

Code	Thru-Shaft Variations	
Omit	No Thru-Shaft Option	
А3	Thru-Shaft, SAE AA Pilot, 9 Tooth 20/40 Pitch Spline Coupling, PAVC 100 Only	
A4	Thru-Shaft, SAE A Pilot, 9 Tooth 16/32 Pitch Spline Coupling, PAVC 100 Only	
*B3	Thru-Shaft, SAE B Pilot, 13 Tooth 16/32 Pitch Spline Coupling, PAVC 100 Only	
*B4	Thru-Shaft, SAE B Pilot, 15 Tooth 16/32 Pitch Spline Coupling, PAVC 100 Only	
*C3	Thru-Shaft, SAE C Pilot, 14 Tooth 12/24 Pitch Spline Coupling, PAVC 100 Only	

Inlet port option "2" or "8" (top/bottom) must be used with all Thru-Shaft pumps.

Code	Control Option	
Omit	Standard Pressure Compensated Setting Pressure 41-207 bar (600-3000 PSI)	
Α	Pressure & Flow (Load Sensing)	
*C	Pressure, Flow & Power	
*H	Pressure Comp. & Power	
**†M	Remote Pressure	
**†ME	Remote Pressure	
†AM	Remote Pressure & Flow	
*†CM	Remote Pressure, Flow & Power	
*†HM	Remote Pressure & Power	

- Power controlled pumps (H, C, HM or CM) must have maximum input power limit specifications at a particular drive speed (RPM) and compensator pressure setting (PSI) included with order. Power controlled pumps that do not have input power limit specifications, will be set at default setting (22.5 HP @ 1800 RPM and 3000 PSI) "H" & "C (60 HP @ 1800 RPM and 3000 PSI) "HM" & "CM" "M" may be remotely controlled;
- "ME" requires external pilot
  † Pumps with M, ME, AM, CM or HM controls will be set to compensate at 207 bar (3000 PSI) unless Chart #1 specifies otherwise.

Code	Painting	
Omit	No Paint	
Р	Paint	

Code	Multiple Pumps	
Omit	Single Pump	
_	Pump Factory Mounted on Rear	

#### Chart #1

Onart #1		
Item	Setting	
RPM	_	
PSI	_	
HP	_	
GPM	_	

#### **Ordering Notes**

Unless otherwise specified, pump is shipped at maximum GPM (1800 RPM) and set to 69 bar (1000 PSI) [See † Exceptions].

When factory settings are required, the items shown in Chart #1 must be included with order.

Use SAE C-C shaft on thru-shaft pump variation when combined input torque of front and rear pumps exceeds 565 N•m (5000 In-Lbs).