#### **FEATURES**

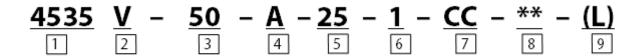
The Northman 4535V Series double pump is a fixed displacement, hydraulic balanced vane pump. This high performance intravane pump for industrial applications features high pressure capability with 12 vanes for low noise. The available flow ratings for the 4535V series are from 42 GPM to 60 GPM at 1200 RPM on the shaft end and from 21 to 38 GPM at 1200 RPM on the cover end. Viton seals are standard. Standard rotation is right-hand (clockwise), with left-hand rotation (counterclockwise) available ("L" option). The flange mounting is the SAE "C" two-bolt standard. The outlet port may be oriented in any one of four positions.



**SYMBOL** 



**MODEL CODE** 



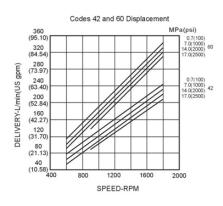
- 1 Series
- 4535: 4535 Fixed Double Pump
- 2 Design Type
- V: Industrial Design
- 3 Shaft End Pump
- Flow at 1200 RPM, 100 PSI: 42, 45, 50, 60
- 4 Ports
- A: Inlet 4" SAE, 4-Bolt Flange Shaft End Outlet – 1.5" SAE, 4-Bolt Flange Cover End Outlet -1.25" SAE, 4-Bolt Flange

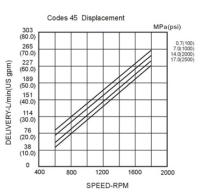
- 5 Cover End Pump
- Flow at 1200 RPM, 100 PSI: 21, 25, 30, 35, 38
- 6 Shaft
- 1: 1-1/4" Dia., 0.312 Sq. St. Key
- 11: 14 Tooth Spline
- 86: 1-1/2" Dia., 0.375 Sq. St. Key
- 7 Port Orientation
- (Viewed from Cover End)
- With No. 1 Outlet Opposite Inlet
- AA No. 2 Outlet Opposite Inlet
- AB No. 2 Outlet 90°CCW from Inlet
- AC No. 2 Outlet Inline with Inlet
- AD No. 2 Outlet 90° CW from Inlet
- With No. 1 Outlet 90° CCW from Inlet
- BA No. 2 Outlet Opposite Inlet
- BB No. 2 Outlet 90° CCW from Inlet
- BC No. 2 Outlet Inline with Inlet
- BD No. 2 Outlet 90° CW from Inlet

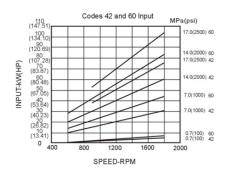
- 7 Port Orientation (Cont.)
- (Viewed from Cover End)
- With No. 1 Outlet Inline with Inlet
- CA No. 2 Outlet Opposite Inlet
- CB No. 2 Outlet 90° CCW from Inlet
- CC No. 2 Outlet Inline with Inlet
- CD No. 2 Outlet 90° CW from Inlet
- With No. 1 Outlet 90° CW FROM Inlet
- DA No. 2 Outlet Opposite Inlet
- DB No. 2 Outlet 90° CCW from Inlet
- DC No. 2 Outlet Inline with Inlet
- DD No. 2 Outlet 90° CW from Inlet
  - Design Number
- 9 Shaft Rotation
- (Viewed from Shaft End)
- No Code: Right Hand (CW)
- L: Left Hand (CCW)

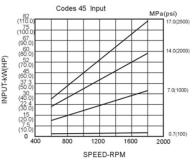
#### **PERFORMANCE CURVES**

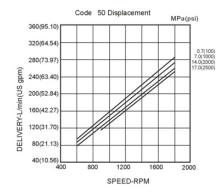
4535V Double Pump

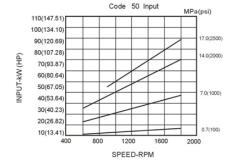






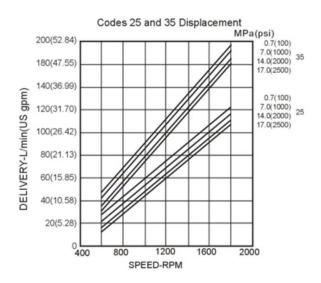


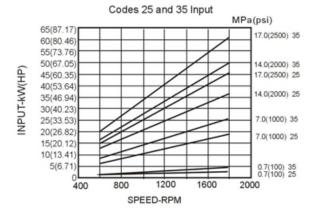


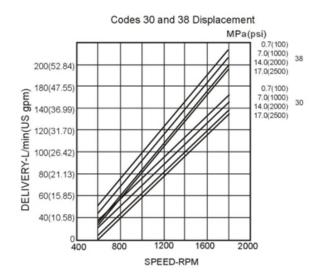


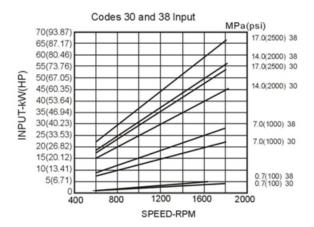
#### **PERFORMANCE CURVES**

4535V Double Pump (Ring Size -30 & 38 GPM)







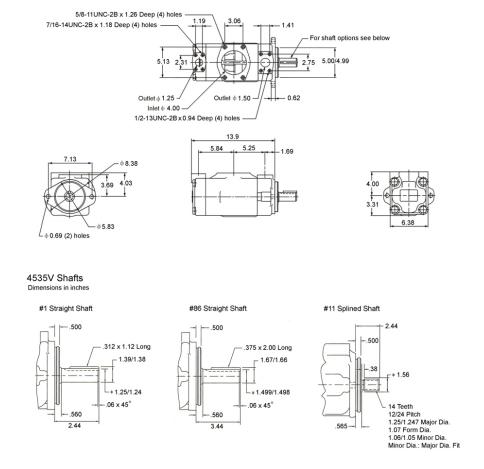


#### **SPECIFICATIONS**

| Shaft End Pump  | Flow Code                | Displacement  | Max. Pressure |  |
|---|--------------------------|---------------|---------------|--|
| Shart End Pump  | GPM @ 1200 RPM & 100 PSI | in³/r (cm³/r) | PSI (BAR)     |  |
|   | 42                       | 8.42 (138)    | 2500 (172)    |  |
| P/N Example<br>4535V- <u>50</u> -A-30-1-CC-20<br>(" <u>50</u> " = Shaft End Pump) | 45                       | 8.66 (142)    |               |  |
|   | 50                       | 9.89 (162)    |               |  |
|   | 60 11.78 (193)           |               | ]             |  |
|   |                          |               |               |  |
| Carray Frad Directo   | Flow Code                | Displacement  | Max. Pressure |  |
| Cover End Pump  | GPM @ 1200 RPM & 100 PSI | in³/r (cm³/r) | PSI (BAR)     |  |
| P/N Example<br>4535V-50-A- <u>30</u> -1-CC-20<br>(" <u>30</u> " = Cover End Pump) | 21                       | 4.09 (67)     |               |  |
|   | 25                       | 4.94 (81)     |               |  |
|   | 30                       | 5.92 (97)     | 2500 (172)    |  |
|   | 35                       | 6.83 (112)    |               |  |
|   |                          |               |               |  |

### **DIMENSIONS**

### 4535V Double Pump - Dimensions in Inches



### **FEATURES**

The Northman 4535VQ Series double pump is a fixed displacement, hydraulic balanced vane pump. This high performance intravane pump features the 10 vane design for the high pressure and speed requirements of mobile applications. The available flow ratings for the 4535VQ series are from 42 GPM to 60 GPM at 1200 RPM on the shaft end and from 21 to 38 GPM at 1200 RPM on the cover end. Viton seals are standard. Standard rotation is right-hand (clockwise), with left-hand rotation (counterclockwise) available



("L" option). The flange mounting is the SAE "C" two-bolt standard. The outlet port may be oriented in any one of four positions.

#### **SYMBOL**



#### **MODEL CODE**

4535 VQ - 50 - A - 25 - 1 - CC - \*\* - (L)

1 2 3 4 5 6 7 8 9

1 Series

4535: 4535 Fixed Double Pump

2 Design Type

VQ: Mobile Design

- 3 | Shaft End Pump Flow at 1200 RPM, 100 PSI: 42, 45, 50, 60
- 4 Ports

A: Inlet – 4" SAE, 4-Bolt Flange Shaft End Outlet – 1.5" SAE, 4-Bolt Flange Cover End Outlet – 1.25" SAE, 4-Bolt Flange 5 Cover End Pump

Flow at 1200 RPM, 100 PSI: 21, 25, 30, 35, 38

6 Shaft

1: 1-1/4" Dia., 0.312 Sq. St. Key

11: 14 Tooth Spline

86: 1-1/2" Dia., 0.375 Sq. St. Key

7 Port Orientation

#### (Viewed from Cover End)

With No. 1 Outlet Opposite Inlet

AA - No. 2 Outlet Opposite Inlet

AB - No. 2 Outlet 90°CCW from Inlet

AC - No. 2 Outlet Inline with Inlet

AD - No. 2 Outlet 90° CW from Inlet

With No. 1 Outlet 90° CCW from Inlet

BA – No. 2 Outlet Opposite Inlet

BB - No. 2 Outlet 90° CCW from Inlet

BC – No. 2 Outlet Inline with Inlet

BD - No. 2 Outlet 90° CW from Inlet

7 Port Orientation (Cont.)

### (Viewed from Cover End)

With No. 1 Outlet Inline with Inlet

CA - No. 2 Outlet Opposite Inlet

CB - No. 2 Outlet 90° CCW from Inlet

CC - No. 2 Outlet Inline with Inlet

CD - No. 2 Outlet 90° CW from Inlet

### With No. 1 Outlet 90° CW FROM Inlet

DA - No. 2 Outlet Opposite Inlet

DB - No. 2 Outlet 90° CCW from Inlet

DC - No. 2 Outlet Inline with Inlet

DD – No. 2 Outlet milie with met DD – No. 2 Outlet 90° CW from Inlet

- 8 Design Number
- 9 Shaft Rotation

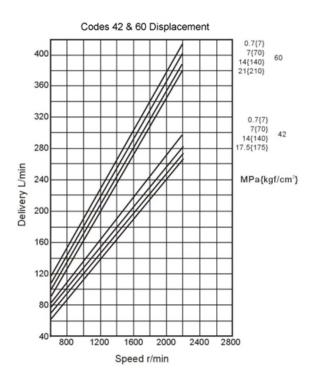
(Viewed from Shaft End)

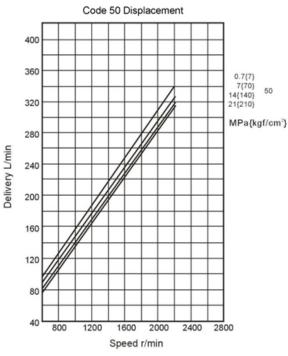
No Code: Right Hand (CW)

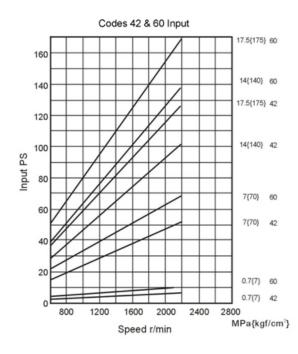
L: Left Hand (CCW)

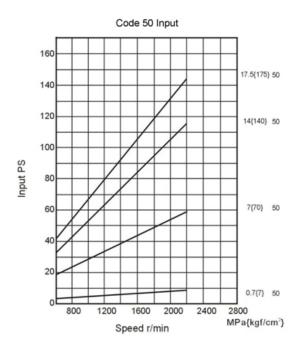
#### **PERFORMANCE CURVES**

4535VQ Double Pump (Ring Size -42 & 60 GPM)



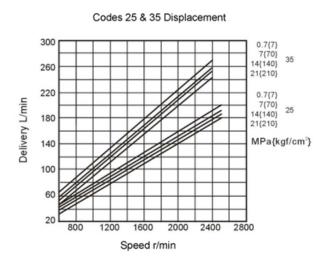


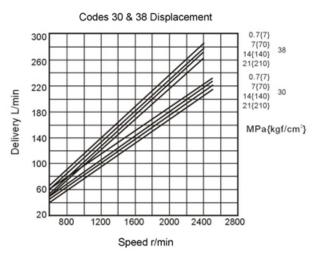


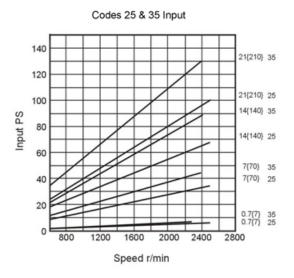


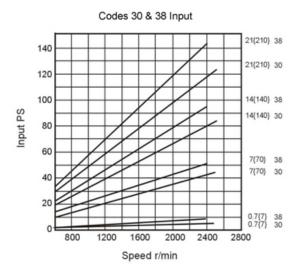
#### **PERFORMANCE CURVES**

4535VQ Double Pump









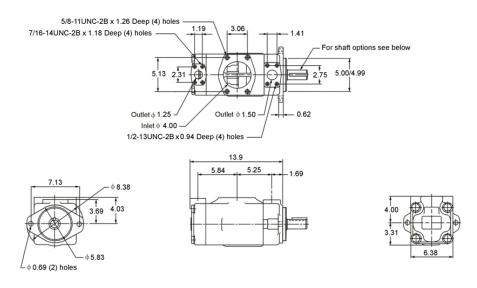
#### **SPECIFICATIONS**

| Shaft End Pump                                 | Flow Code                | Displacement  | Max. Speed | Max. Pressure |
|--|--------------------------|---------------|------------|---------------|
|  | GPM @ 1200 RPM & 100 PSI | in³/r (cm³/r) | RPM        | PSI (BAR)     |
| P/N Example<br>4535VQ- <u>50</u> -A-30-1-CC-20 | 42                       | 8.18 (134)    | 2400       | 2500 (172)    |
|  | 45                       | 8.97 (147)    | 2200       |               |
|  | 50                       | 9.52 (156)    |            |               |
| (" <u>50</u> " = Shaft End Pump)               | 60                       | 11.53 (189)   |            |               |

| Cover End Pump                   | Flow Code                | Displacement  | Max. Speed | Max. Pressure |
|----------------------------------|--------------------------|---------------|------------|---------------|
| Cover End Fullip                 | GPM @ 1200 RPM & 100 PSI | in³/r (cm³/r) | RPM        | PSI (BAR)     |
|                                  | 21                       | 3.90 (64)     |            |               |
| P/N Example                      | 25                       | 4.83 (79.2)   | 2500       |               |
| 4535VQ-50-A- <u>30</u> -1-CC-20  | 30                       | 5.80 (95)     |            | 3000 (210)    |
| (" <u>30</u> " = Cover End Pump) | 35                       | 6.65 (109)    | 2400       |               |
|                                  | 38                       | 7.20 (118)    | 2400       |               |

### **DIMENSIONS**

### 4535VQ Double Pump - Dimensions in Inches



#### 4535VQ Shafts Dimensions in inches

