

Bladder Compounds and Operating Temperatures

Rubber Compound	Operating Temp Range	General Fluid Compatibility
Standard Nitrile (NBR)	-20°F thru 220°F -29°C thru 104°C	Compatible with most standard petroleum based hydraulic oils.
Cold Weather Nitrile	-50°F thru 200°F -45°C thru 93°C	Compatible with most standard petroleum based hydraulic oils.
Extreme Cold Weather Nitrile	-65°F thru 200°F -54°C thru 93°C	Compatible with most standard petroleum based hydraulic oils.
Ethylene Propylene (EPR)	-55°F thru 330°F -48°C thru 166°C	Compatible with most phosphate esters
Butyl (IIR)	-45°F thru 200°F -42°C thru 93°C	Compatible with most phosphate esters
Fluoroelastomer (FKM)	0°F thru 350°F -17°C thru 176°C	Compatible with most petroleum based fluids at high temperatures and some special fluids
Epichlorohydrin (ECO)	-40°F thru 275°F -40°C thru 135°C	Compatible with most standard petroleum based hydraulic oils.

* Information is for reference purpose only. Consult factory for fluid compatibility or refer to fluid manufacturers recommendations.

Bladder Design Criteria

Chemical Compatibility: ASTM D-471 ISO-1817

Operating Temperature Range: ASTM D-1053-92a(07) ISO-812 Gas Permeability: ASTM 1434-82 (2003) PROCEDURE V ISO-2782-1995

Mechanical/Physical Properties: ASTM D-412, D-624 ISO-37, ISO34-2, ISO-4649.

- Tested and qualified for severe applications
- Superior permeation resistance of Nitrogen gas
- Optimized compound mix for improved physical properties
- Excellent resistance to high and low temperatures
- Available in several compounds to suit variety of fluids and operating temperatures
- Excellent shelf life
- Special compounds and sizes available to suite various applications

