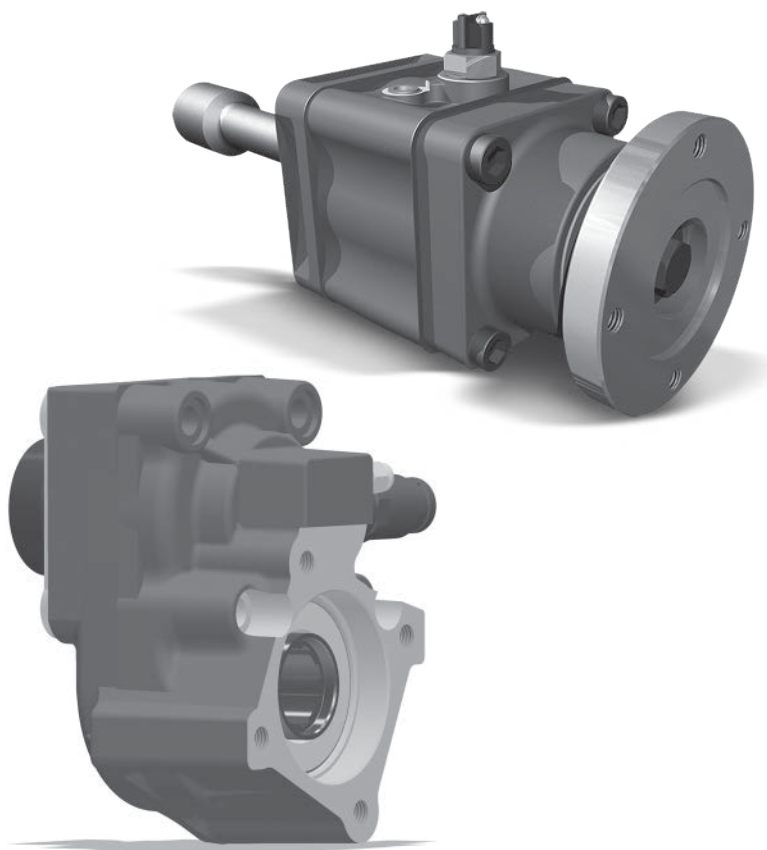


Effective: HY25-1501G-M1/US April 2019  
Supersedes: HY25-1501G-M1/US January 2019  
HY25-1500-M1/US October 2014



# Power Take-Offs Owner's Manual

General Information Manual – 511, 524 Series



## **WARNING — User Responsibility**

FAILURE OR IMPROPER SELECTION OR IMPROPER USE OF THE PRODUCTS DESCRIBED HEREIN OR RELATED ITEMS CAN CAUSE DEATH, PERSONAL INJURY AND PROPERTY DAMAGE.

This document and other information from Parker-Hannifin Corporation, its subsidiaries and authorized distributors provide product or system options for further investigation by users having technical expertise.

The user, through its own analysis and testing, is solely responsible for making the final selection of the system and components and assuring that all performance, endurance, maintenance, safety and warning requirements of the application are met. The user must analyze all aspects of the application, follow applicable industry standards, and follow the information concerning the product in the current product catalog and in any other materials provided from Parker or its subsidiaries or authorized distributors.

To the extent that Parker or its subsidiaries or authorized distributors provide component or system options based upon data or specifications provided by the user, the user is responsible for determining that such data and specifications are suitable and sufficient for all applications and reasonably foreseeable uses of the components or systems.

## **Offer of Sale**

The items described in this document are hereby offered for sale by Parker Hannifin Corporation, its subsidiaries or its authorized distributors. This offer and its acceptance are governed by the provisions stated in the Offer of Sale.



**WARNING:** This product can expose you to chemicals including Lead and Lead Compounds, and Di (2-ethylhexyl) phthalate (DEHP) which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

## **Patent Information**

The Chelsea® Power Take-Off or its components shipped with this owner's manual may be manufactured under one or more of the following U.S. patents:

7,159,701    7,007,565    6,962,093    1,326,036    60,321,840.7    9494227 B2

Other patents pending.

© Copyright 2019, Parker Hannifin Corporation, All Rights Reserved

**General Information**

Foreword .....	1
Safety Information .....	1-4
Direct Mount Pump Support Requirements .....	5
Overview .....	6

**Installation Instructions**

Countershaft PTO on Manual Transmissions .....	7
PTO Installation – 511 Series .....	8
PTO Installation – 524 Series .....	9

**Installation Sketches**

Output Adapter Kit 1410 Flange – 511/524 Series (XV) .....	10
Output Adapter Kit SAE B (Dry Spline) – 511/524 Series (XK) .....	11
Lube Hose Installation – 524 Series (SK-644 Rev A) .....	12
Shift Option A Air Shift – 511/524 Series (SK-645).....	13
Shift Option P & Q Elec/Air – 511/524 Series (SK-646).....	14
Dash Drilling Template (SK-204).....	15

<b>PTO Maintenance</b> .....	16
------------------------------	----

<b>Offer of Sale</b> .....	18-19
----------------------------	-------



## **Foreword**

Since it is our major objective to show you how to get additional and more profitable miles from truck, tractor, and trailer components, we want to provide you with information on the installation of Chelsea Power Take-Offs.

We all realize that an inadequate transmission will overwork any Power Take-Off in a very short period of time. In addition, a mismatched transmission/PTO combination can result in unsatisfactory performance of the equipment right from the start.

Before you order new trucks, be sure that you're getting the right transmission/PTO combination. This is vital for efficient performance and adequate power. To help you select the proper type, size, and design of PTO, discuss your specific requirements with a Chelsea PTO specialist. They know their products and have easy access to equipment, transmission, and Power Take-Off manufacturers. They can tell you everything you need to know about power, at the right time, before you specify components.

## **Safety Information**

These instructions are for your safety and the safety of the end user. Read them carefully until you understand them.

### **General Safety Information**

#### **To prevent injury to yourself and/or damage to the equipment:**

- Read carefully all owner's manuals, service manuals, and/or other instructions.
- Always follow proper procedures, and use proper tools and safety equipment.
- Be sure to receive proper training.
- Never work alone while under a vehicle or while repairing or maintaining equipment.
- Always use proper components in applications for which they are approved.
- Be sure to assemble components properly.
- Never use worn-out or damaged components.
- Always block any raised or moving device that may injure a person working on or under a vehicle.
- Never operate the controls of the Power Take-Off or other driven equipment from any position that could result in getting caught in the moving machinery.



**This symbol warns of possible personal injury.**

## **Safety Information (Continued)**

### **Proper Matching of PTO**



**WARNING:** A Power Take-Off must be properly matched to the vehicle transmission and to the auxiliary equipment being powered. An improperly matched Power Take-Off could cause severe damage to the vehicle transmission, the auxiliary driveshaft, and/or the auxiliary equipment being powered. Damaged components or equipment could malfunction causing serious personal injury to the vehicle operator or to others nearby.

### **To avoid personal injury and/or equipment damage:**

- Always refer to Chelsea catalogs, literature, and owner's manuals and follow Chelsea recommendations when selecting, installing, repairing, or operating a Power Take-Off.
- Never attempt to use a Power Take-Off not specifically recommended by Chelsea for the vehicle transmission.
- Always match the Power Take-Off's specified output capabilities to the requirements of the equipment to be powered.
- Never use a Power Take-Off whose range of speed could exceed the maximum safe speed of the equipment to be powered.

### **Rotating Auxiliary Driveshafts**



**WARNING:**



- Rotating auxiliary driveshafts are dangerous. You can snag clothes, skin, hair, hands, etc. This can cause serious injury or death.
- Do not go under the vehicle when the engine is running.
- Do not work on or near an exposed shaft when the engine is running.
- Shut off the engine before working on the Power Take-Off or drive equipment.
- Exposed rotating driveshafts must be guarded.

### **Guarding Auxiliary Driveshafts**



**WARNING:** We strongly recommend that a Power Take-Off and a directly mounted pump be used to eliminate the auxiliary driveshaft whenever possible. If an auxiliary driveshaft is used and remains exposed after installation, it is the responsibility of the vehicle designer and PTO installer to install a guard.



**This symbol warns of possible personal injury.**

## **Safety Information (Continued)**

### **Using Set Screws**



**WARNING:** Auxiliary driveshafts may be installed with either recessed or protruding set screws. If you choose a square head set screw, you should be aware that it will protrude above the hub of the yoke and may be a point where clothes, skin, hair, hands, etc. could be snagged. A socket head set screw, which may not protrude above the hub of the yoke, does not permit the same amount of torquing as does a square head set screw. Also a square head set screw, if used with a lock wire, will prevent loosening of the screw caused by vibration. Regardless of the choice made with respect to a set screw, an exposed rotating auxiliary driveshaft must be guarded.

### **IMPORTANT: Safety Information and Owner's Manual**

Chelsea Power Take-Offs are packaged with safety information decals, instructions, and an owner's manual. These items are located in the envelope with the PTO mounting gaskets. Also, safety information and installation instructions are packaged with some individual parts and kits. Be sure to read the owner's manual before installing or operating the PTO. Always install the safety information decals according to the instructions provided. Place the owner's manual in the vehicle glove compartment.



**WARNING:** Operating the PTO with the Vehicle in Motion  
Some Power Take-Offs may be operated while the vehicle is in motion. To do so, the PTO must have been properly selected to operate at highway speeds and correctly matched to the vehicle transmission and the requirements of the driven equipment.

If in doubt about the PTOs specifications and capabilities, avoid operating the PTO when the vehicle is in motion. Improper application and/or operation can cause serious personal injury or permanent failure of the vehicle, the driven equipment, and/or the PTO.

Always remember to disengage the PTO when the driven equipment is not in operation.



**This symbol warns of possible personal injury.**

## Safety Information (Continued)

### Chelsea PTO Safety Label Instructions

1. The two black and orange on white 5" x 7" pressure sensitive vinyl labels, part number 379274, must be placed on the vehicle frame rails (one (1) on each side), in a position that would be HIGHLY visible to anyone that would go under the truck near the PTO rotating shaft. If the vehicle is to be painted after these labels are installed, cover them with two-(2) blank masking covers. Remove the masking covers after painting.
2. Place the one (1) black and orange on white 3.5" x 5" pressure sensitive vinyl label, part number 379275, on the visor nearest the operator of the vehicle, this must be placed near the PTO visor label.
3. Place the one (1) red and white with black lettering 3.5" x 7" sensitive vinyl label, part number 379915, on the opposite side of the visor from the above label part number 379275.
4. Place the one (1) white and black heavy duty card, part number 379276, in the vehicle glove box in a position highly visible to the operator. For example, try to place this card on top of whatever may be in the glove box.

If you require additional labels, please order part number 328946X at no charge from your local Chelsea Warehouse or send request direct to:

Parker Hannifin Corporation  
Chelsea Products Division  
8225 Hacks Cross Road  
Olive Branch, MS 38654  
Customer Service: (662) 895-1011

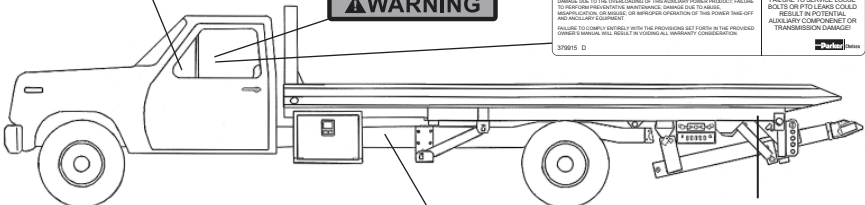
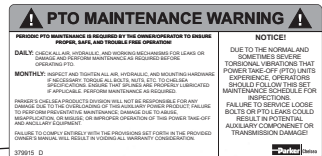
#### Part #379276



#### Part #379275



#### Part #379915



#### Part #379274

## **Direct Mount Pump Support Requirements**

### **Pump Installation Pre-calculations – General Rules**

Chelsea requires the use of pump supports (Support Brackets) in all applications to ensure the Maximum Bending Moment (MBM) of the PTO/ Pump assembly is not exceeded. Exceeding the MBM can result in damage to PTO, transmission, driven equipment, and/or personnel. It is the responsibility of the installer to ensure that adequate support is implemented. All applications are unique and it is important to consider all parameters in designing a proper support bracket.



**WARNING: Use CAUTION to ensure the support bracket does not pre-load pump / PTO mounting. When mounting the pump, it should be fully supported by a jack until the support bracket is secured in place, then the jack can be released. This will make sure the PTO is not being stressed by the bracket.**

PTO warranty will be void if a pump bracket is not used when one of the following conditions are present:

- 1) The combined weight of pump, fittings and hose exceeds **18.1 Kg** [40 pounds].
- 2) The combined length of the PTO and pump is **457 mm** [18 inches] or more from the PTO/Adapter mounting surface to the end of the pump.



**This symbol warns of possible personal injury.**

## Overview

The 511 and 524 Series are modular designed Power Take-Offs (PTO) that will install on a wide variety of global transmissions. The basic units are a gear section with indicator switch, gaskets and stud kits for mounting as a countershaft PTO. They can also be configured as Thrushaft PTOs by the use of adapter kits. The output section is also modular and bolts directly to the basic unit. **(Fig. 1)**

Always consult the current Chelsea application book (HY25-3000/US) for your Power Take-Off requirements or contact Chelsea customer service or your local sales engineer.

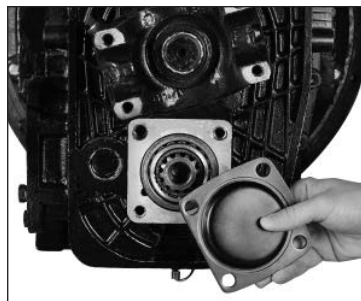


Figure 1

## **Countershaft PTO on Manual Transmissions**

### **PTO Shifting Procedure & Precautions**


**CAUTION:** This vehicle is equipped with a **POWER TAKE-OFF**. Shut engine off before working on **POWER TAKE-OFF** or getting below vehicle. Consult Operating Instructions Before Using. (See Sun Visor)


### **POWER TAKE-OFF OPERATION – VEHICLE STATIONARY**

- A To Engage the countershaft PTO.
  - 1. Stop the vehicle, disengage the vehicle clutch and wait for the countershaft to stop rotating.
  - 2. Set the parking brakes and place the main transmission in neutral.
  - 3. Engage the PTO.
  - 4. The light mounted next to the PTO control will illuminate when the PTO is engaged.
  - 5. Slowly engage the clutch. The PTO will now start to rotate.
- B. To Disengage the PTO.
  - 1. Disengage the vehicle clutch and wait for the countershaft to stop rotating.
  - 2. Disengage the countershaft PTO.
  - 3. The light mounted next to the PTO control will be “Off” when the PTO is disengaged.

**IMPORTANT:** Failure to follow proper shifting or operating sequences will result in premature PTO failure with possible damage to other equipment.

## PTO Installation — 511 Series

 All capscrews and studs are to be assembled using a medium-strength, thread locking product (such as Loctite® 243) to prevent loosening due to vibration. See directions on product. Tighten all assembly hardware to the torque values shown in this manual.

 **WARNING:** Oil may be hot. Use extreme caution to assure that you do not accidentally come in contact with hot oil.

1. Remove drain plug and drain oil from transmission. After oil is drained, immediately re-install drain plug.
2. Remove extended countershaft bearing cover and gasket from transmission. Clean aperture surface and threaded holes.
3. Install the four studs in the transmission and torque to 22-32 Nm [16-24 lbs-ft].
4. Install the PTO to the transmission over the four studs and mounting gasket supplied with the PTO.

**NOTE:** Some transmissions may require an input adapter plate or quill shaft for mounting the PTO to the transmission. Installation instructions will be supplied with the PTO adapter kit.

5. Install direct mount pump or output flange and supplied gasket to the PTO.
6. Torque the four locknuts to 80-90 Nm [59-66 lbs-ft].


**NOTE:** After PTO installation is complete, fill transmission to the proper oil level per transmission manufacturer's instructions.


7. Install the male air fitting to the PTO air shift port (.125" NPT) and plumb air circuit per sketch. See [pages 13-15](#).

 **Mandatory action needed.**

 **This symbol warns of possible personal injury.**

## PTO Installation — 524 Series

 All capscrews and studs are to be assembled using a medium-strength, thread locking product (such as Loctite® 243) to prevent loosening due to vibration. See directions on product. Tighten all assembly hardware to the torque values shown in this manual.

 **WARNING:** Oil may be hot. Use extreme caution to assure that you do not accidentally come in contact with hot oil.

1. Remove drain plug and drain oil from transmission. After oil is drained, immediately re-install drain plug.
2. Remove extended countershaft bearing cover and gasket from transmission. Clean aperture surface and threaded holes.
3. Remove the G1/4 BSPP plug on the lower side of the PTO and install the hydraulic fitting 380660. Torque to 26 lbs-ft [35 Nm].
4. Remove the M14-1.5 plug on the upper side of the PTO and install the indicator switch. Torque to 18.5 lbs-ft [25 Nm].
5. Secure the PTO to the transmission with the four bolts and mounting gasket supplied with the PTO.

**NOTE:** Some transmissions may require an input adapter plate or quill shaft for mounting the PTO to the transmission. Installation instructions will be supplied with the PTO adapter kit.

6. Torque the four bolts to 59-66 lbs-ft [80-90 Nm].
7. The PTO must have a constant oil supply connected to the bottom of the PTO. Using the included hose and fittings supplied by the distributor, connect one end of the hose to the bottom of the PTO and the other end to the tee fitting installed in the return line from the hydraulic transmission cooler. For proper installation see SK-644 Rev A on [page 12](#).

**NOTE:** After PTO installation is complete, fill transmission to the proper oil level per transmission manufacturer's instructions. The 524 requires approximately 450 cc (15 oz) of additional fluid.

8. Plumb air circuit per sketch. See [pages 13-15](#).

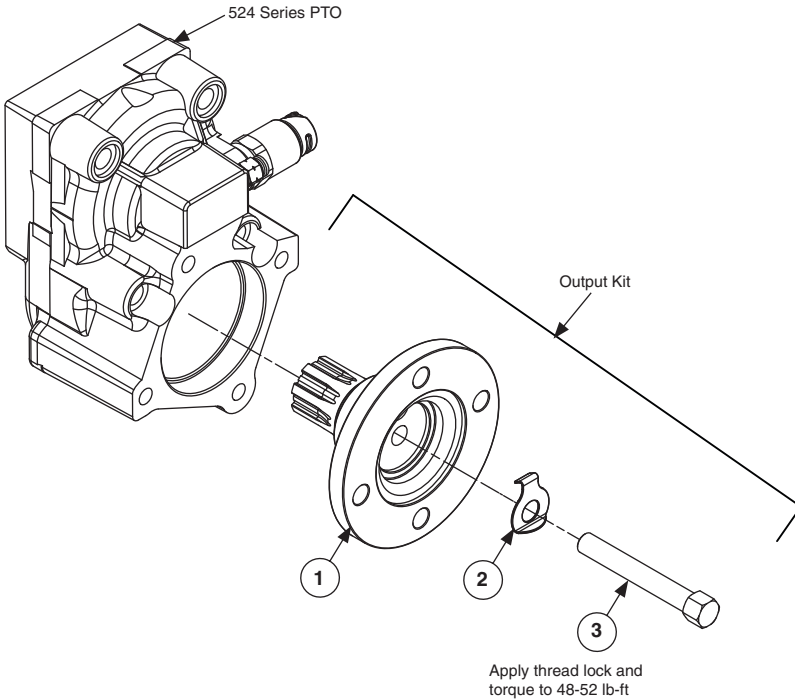
 **Mandatory action needed.**

 **This symbol warns of possible personal injury.**

## Output Adapter Kit 1410 Flange 329827X Output Kit – 511 Series 329983X Output Kit – 524 Series

### Kit Designator: XV

**NOTE:** 511 and 524 PTO's require interface coupling with a 45mm - 12 Tooth Spline for this application.



Item	Part Number	Description	Torque	
1		1410 Flange		
2		Retaining Washer		
3		Capscrew - M12-1.75 x 85mm Lg	48-52 lbs-ft	[65-70 Nm]

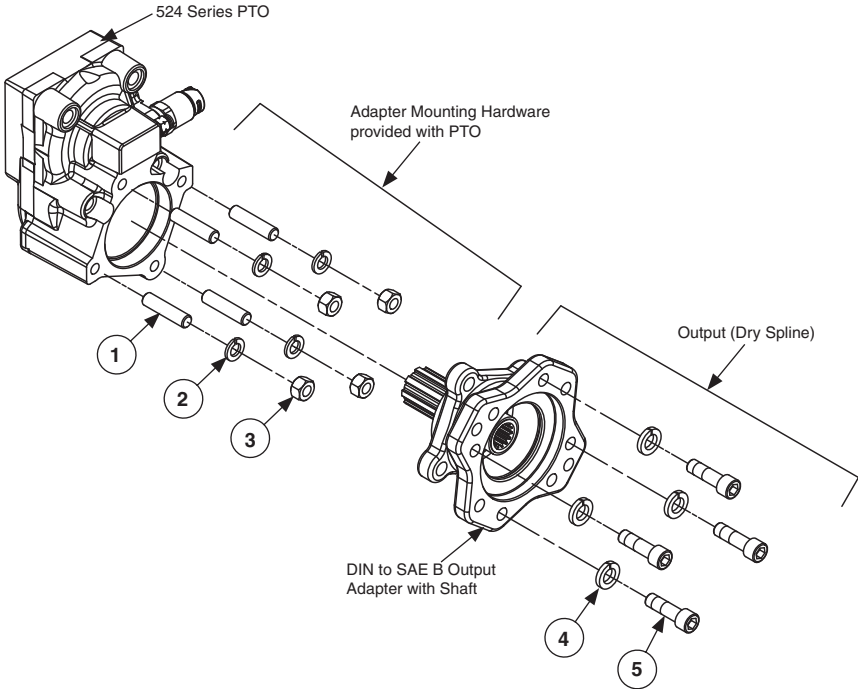
## Output Adapter Kit SAE B (Dry Spline)

### 329831X Output Kit – 511 Series

### 329982X Output Kit – 524 Series

**Kit Designator: XK**

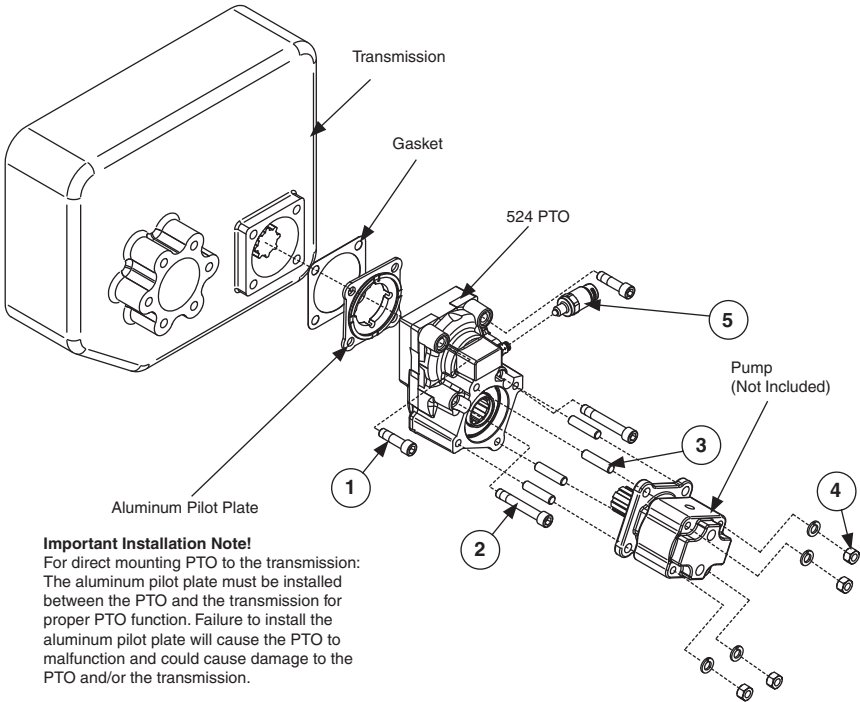
**NOTE:** 511 and 524 PTO's require interface coupling with a 45mm - 12 Tooth Spline for this application.



Item	Part Number	Description	Torque	
1		Stud - M12-1.75	22-25 lbs-ft	[30-34 Nm]
2		M12 Lockwasher		
3		Hex Nut - M12-1.75	60-63 lbs-ft	[81-85 Nm]
4		M14 Lockwasher		
5		Capscrew M14-2 x 40mm for Pump Mounting		

## Lube Hose Installation – 524 Series

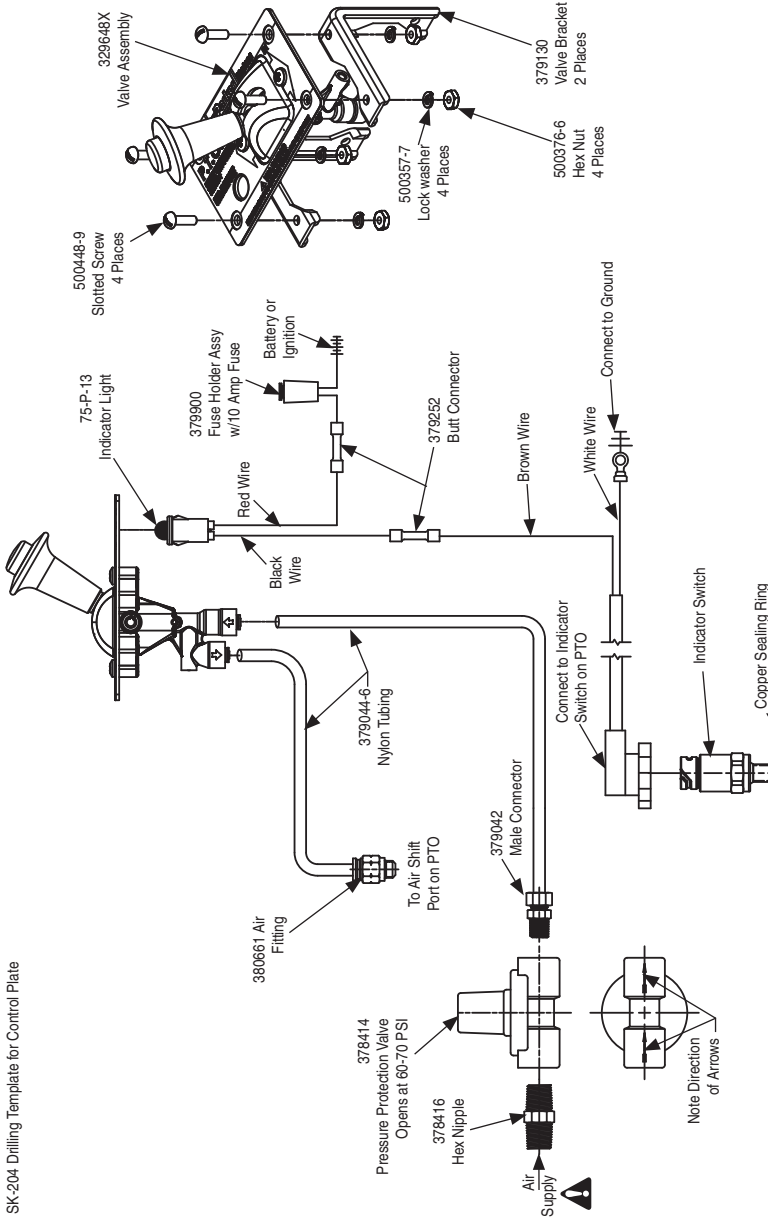
(SK-644 Rev A)



Item	Part Number	Description	Torque	
1		Capscrew - M12-1.75 x 90mm	59 lbs-ft	[80 Nm]
2		Capscrew - M12-1.75 x 114mm	59 lbs-ft	[80 Nm]
3		Stud - M12-1.75 x 50mm	15 lbs-ft	[20 Nm]
4		Hex Nut - M12-1.75	59 lbs-ft	[80 Nm]
5		Indicator Switch	18.5 lbs-ft	[25 Nm]

# Shift Option A Air Shift 511/524 Series

(SK-645)

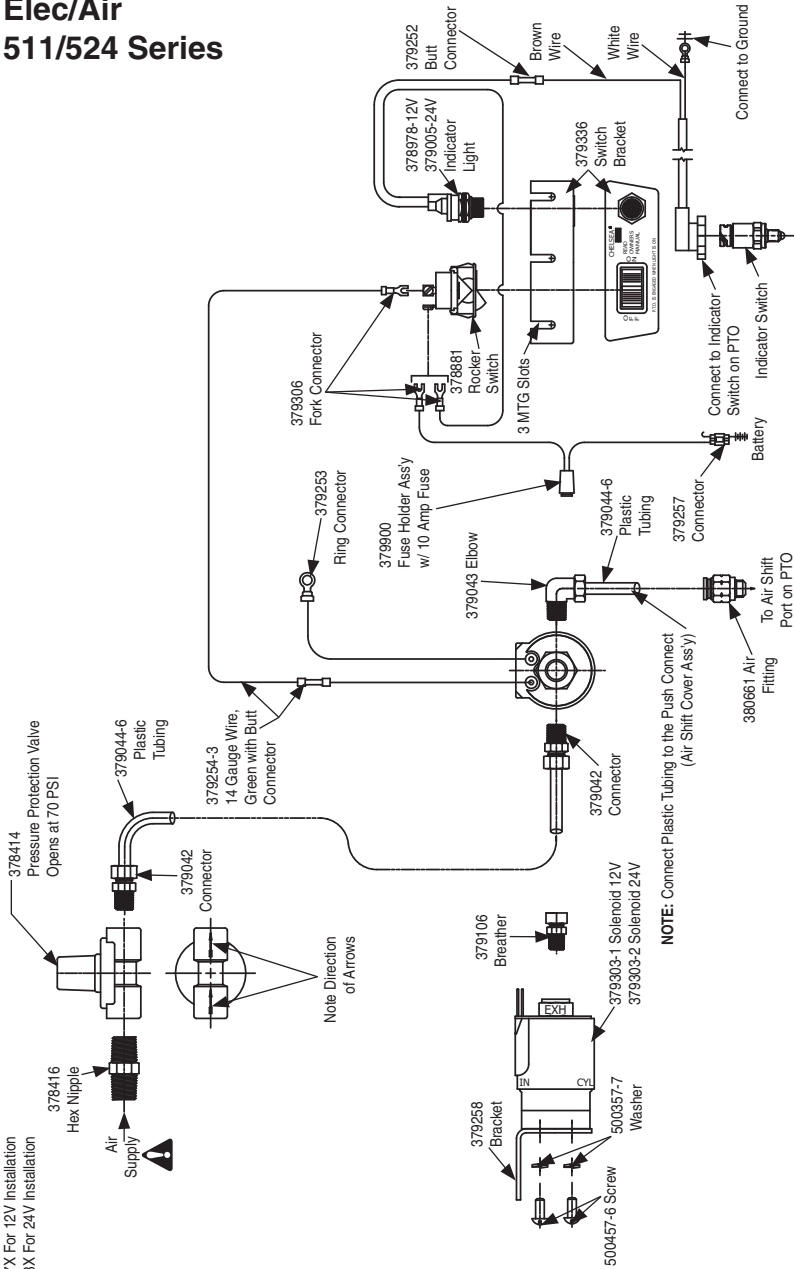


**WARNING:** Connect directly to air supply. Do not use tubing between air supply  
**CAUTION:** When installing nylon tubing avoid sharp angles, exhaust and manifold systems.  
**NOTE:** When this installation is used on vehicles with automatic transmissions the PTO drive must be stopped before shifting.

329388-98X Installation Kit  
See SK-204 Drilling Template for Control Plate

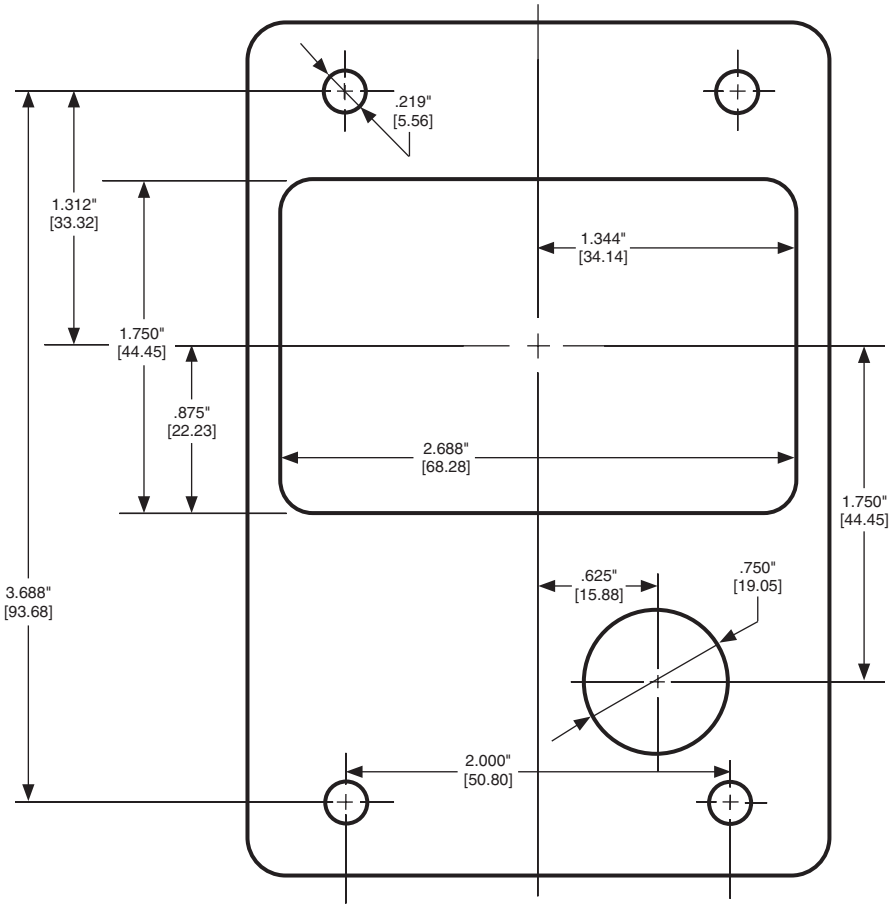
Shift Option P & Q  
Elec/Air  
511/524 Series

(SK-646)



**WARNING:** Connect directly to air supply. Do not use tubing between air supply and pressure protection valve.  
**CAUTION:** When installing nylon tubing avoid sharp angles, exhaust and manifold systems.  
**NOTE:** When this installation is used on vehicles with automatic transmissions the PTO drive must be stopped before shifting.

**Dash Drilling Template Air Shift Valve (SK-204 REV C)**



Due to the normal and sometime severe torsional vibrations that Power Take-Off units experience, operators should follow a set maintenance schedule for inspections. Failure to service loose bolts or Power Take-Off leaks could result in potential auxiliary Power Take-Off or transmission damage.

Periodic PTO MAINTENANCE is required by the owner/operator to ensure proper, safe, and trouble-free operation.

**Daily:** Check all air, hydraulic and working mechanisms before operating PTO Perform maintenance as required.

**Monthly:** Inspect for possible leaks and tighten all air, hydraulic, and mounting hardware, if necessary. Torque all bolts, nuts, etc. to Chelsea specifications. Ensure that splines are properly lubricated, if applicable. Perform maintenance as required.

With regards to the direct mounted pump splines, the PTO requires the application of a specially formulated anti-fretting, high pressure, high temperature grease. The addition of the grease has been proven to reduce the effects of the torsional vibrations, which result in fretting corrosion on the PTO internal splines as well as the pump external splines. Fretting corrosion appears as a "rusting and wearing" of the pump shaft splines. Severe duty applications, which require long PTO running times and high torque may require more frequent regreasing. Applications such as Utility Trucks that run continuously and are lightly loaded also require frequent regreasing due to the sheer hours of running time. It is important to note that service intervals will vary for each and every application and are the responsibility of the end user of the product. Chelsea also recommends that you consult your pump owners manuals and technical services for their maintenance guidelines. Fretting corrosion is caused by many factors and without proper maintenance, the anti-fretting grease can only reduce its effects on components.

Chelsea offers the grease to our customers in two packages. The first is a 5/8 fluid ounce tube (379688), which is included with every applicable PTO, and the second is a 14-ounce grease cartridge (379831).

**Warranty:** Failure to comply entirely with the provisions set forth in the appropriate Owner's Manual will result in voiding of ALL Warranty consideration.

## This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There is no text or other markings on the paper.

## Offer of Sale

The items described in this document and other documents and descriptions provided by Parker Hannifin Corporation, its subsidiaries and its authorized distributors ("Seller") are hereby offered for sale at prices to be established by Seller. This offer and its acceptance by any customer ("Buyer") shall be governed by all of the following Terms and Conditions. Buyer's order for any item described in its document, when communicated to Seller verbally, or in writing, shall constitute acceptance of this offer. All goods, services or work described will be referred to as "Products".

**1. Terms and Conditions.** Seller's willingness to offer Products, or accept an order for Products, to or from Buyer is subject to these Terms and Conditions or any newer version of the terms and conditions found on-line at [www.parker.com/saleterms/](http://www.parker.com/saleterms/). Seller objects to any contrary or additional terms or conditions of Buyer's order or any other document issued by Buyer.

**2. Price Adjustments; Payments.** Prices stated on Seller's quote or other documentation offered by Seller are valid for 30 days, and do not include any sales, use, or other taxes unless specifically stated. Unless otherwise specified by Seller, all prices are F.C.A. Seller's facility (INCOTERMS 2010). Payment is subject to credit approval and is due 30 days from the date of invoice or such other term as required by Seller's Credit Department, after which Buyer shall pay interest on any unpaid invoices at the rate of 1.5% per month or the maximum allowable rate under applicable law.

**3. Delivery Dates; Title and Risk; Shipment.** All delivery dates are approximate and Seller shall not be responsible for any damages resulting from any delay. Regardless of the manner of shipment, title to any products and risk of loss or damage shall pass to Buyer upon placement of the products with the shipment carrier at Seller's facility. Unless otherwise stated, Seller may exercise its judgment in choosing the carrier and means of delivery. No deferment of shipment at Buyer's request beyond the respective dates indicated will be made except on terms that will indemnify, defend and hold Seller harmless against all loss and additional expense. Buyer shall be responsible for any additional shipping charges incurred by Seller due to Buyer's acts or omissions.

**4. Warranty.** Seller warrants that all products sold, other than the 590 Series, conform to the applicable Parker Chelsea standard specification for the lesser period of 2 years (24 Months) from date of service or 2-1/2 years (30 Months) from date of build (as marked on the product name plate). Seller warrants that the 590 Series will conform to the applicable Seller standard specification for the lesser period of 2 years (24 Months) from date of service or 2000 hours of usage. The prices charged for Seller's products are based upon the exclusive limited warranty stated above, and upon the following disclaimer: **DISCLAIMER OF WARRANTY: THIS WARRANTY COMPRISES THE SOLE AND ENTIRE WARRANTY PERTAINING TO PRODUCTS PROVIDED HEREUNDER. SELLER DISCLAIMS ALL OTHER WARRANTIES, EXPRESS AND IMPLIED, INCLUDING DESIGN, MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.**

**5. Claims; Commencement of Actions.** Buyer shall promptly inspect all Products upon delivery. No claims for shortages will be allowed unless reported to the Seller within 10 days of delivery. No other claims against Seller will be allowed unless asserted in writing within 30 days after delivery. Buyer shall notify Seller of any alleged breach of warranty within 30 days after the date the defect is or should have been discovered by Buyer. Any action based upon breach of this agreement or upon any other claim arising out of this sale (other than an action by Seller for an amount due on any invoice) must be commenced within

12 months from the date of the breach without regard to the date breach is discovered.

**6. LIMITATION OF LIABILITY. UPON NOTIFICATION, SELLER WILL, AT ITS OPTION, REPAIR OR REPLACE A DEFECTIVE PRODUCT, OR REFUND THE PURCHASE PRICE. IN NO EVENT SHALL SELLER BE LIABLE TO BUYER FOR ANY SPECIAL, INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES ARISING OUT OF, OR AS THE RESULT OF, THE SALE, DELIVERY, NON-DELIVERY, SERVICING, USE OR LOSS OF USE OF THE PRODUCTS OR ANY PART THEREOF, OR FOR ANY CHARGES OR EXPENSES OF ANY NATURE INCURRED WITHOUT SELLER'S WRITTEN CONSENT, EVEN IF SELLER HAS BEEN NEGLIGENT, WHETHER IN CONTRACT, TORT OR OTHER LEGAL THEORY. IN NO EVENT SHALL SELLER'S LIABILITY UNDER ANY CLAIM MADE BY BUYER EXCEED THE PURCHASE PRICE OF THE PRODUCTS.**

**7. User Responsibility.** The user, through its own analysis and testing, is solely responsible for making the final selection of the system and Product and assuring that all performance, endurance, maintenance, safety and warning requirements of the application are met. The user must analyze all aspects of the application and follow applicable industry standards and Product information. If Seller provides Product or system options, the user is responsible for determining that such data and specifications are suitable and sufficient for all applications and reasonably foreseeable uses of the Products or systems.

**8. Loss to Buyer's Property.** Any designs, tools, patterns, materials, drawings, confidential information or equipment furnished by Buyer or any other items which become Buyer's property, will be considered obsolete and may be destroyed by Seller after two consecutive years have elapsed without Buyer ordering the items manufactured using such property. Seller shall not be responsible for any loss or damage to such property while it is in Seller's possession or control.

**9. Special Tooling.** A tooling charge may be imposed for any special tooling, including without limitation, dies, fixtures, molds and patterns, acquired to manufacture Products. Such special tooling shall be and remain Seller's property notwithstanding payment of any charges by Buyer. In no event will Buyer acquire any interest in apparatus belonging to Seller which is utilized in the manufacture of the Products, even if such apparatus has been specially converted or adapted for such manufacture and notwithstanding any charges paid by Buyer. Unless otherwise agreed, Seller shall have the right to alter, discard or otherwise dispose of any special tooling or other property in its sole discretion at any time.

**10. Buyer's Obligation; Rights of Seller.** To secure payment of all sums due or otherwise, Seller shall retain a security interest in the goods delivered and this agreement shall be deemed a Security Agreement under the Uniform Commercial Code. Buyer authorizes Seller as its attorney to execute and file on Buyer's behalf all documents Seller deems necessary to perfect its security interest.

**Offer of Sale (continued)**

**11. Improper use and Indemnity.** Buyer shall indemnify, defend, and hold Seller harmless from any claim, liability, damages, lawsuits, and costs (including attorney fees), whether for personal injury, property damage, patent, trademark or copyright infringement or any other claim, brought by or incurred by Buyer, Buyer's employees, or any other person, arising out of: (a) improper selection, improper application or other misuse of Products purchased by Buyer from Seller; (b) any act or omission, negligent or otherwise, of Buyer; (c) Seller's use of patterns, plans, drawings, or specifications furnished by Buyer to manufacture Product; or (d) Buyer's failure to comply with these terms and conditions. Seller shall not indemnify Buyer under any circumstance except as otherwise provided.

**12. Cancellations and Changes.** Orders shall not be subject to cancellation or change by Buyer for any reason, except with Seller's written consent and upon terms that will indemnify, defend and hold Seller harmless against all direct, incidental and consequential loss or damage. Seller may change product features, specifications, designs and availability with notice to Buyer.

**13. Limitation on Assignment.** Buyer may not assign its rights or obligations under this agreement without the prior written consent of Seller.

**14. Force Majeure.** Seller does not assume the risk and shall not be liable for delay or failure to perform any of Seller's obligations by reason of circumstances beyond the reasonable control of Seller (hereinafter "Events of Force Majeure"). Events of Force Majeure shall include without limitation: accidents, strikes or labor disputes, acts of any government or government agency, acts of nature, delays or failures in delivery from carriers or suppliers, shortages of materials, or any other cause beyond Seller's reasonable control.

**15. Waiver and Severability.** Failure to enforce any provision of this agreement will not waive that provision nor will any such failure prejudice Seller's right to enforce that provision in the future. Invalidation of any provision of this agreement by legislation or other rule of law shall not invalidate any other provision herein. The remaining provisions of this agreement will remain in full force and effect.

**16. Termination.** Seller may terminate this agreement for any reason and at any time by giving Buyer thirty (30) days written notice of termination. Seller may immediately terminate this agreement, in writing, if Buyer: (a) commits a breach of any provision of this agreement (b) appoints a trustee, receiver or custodian for all or any part of Buyer's property (c) files a petition for relief in bankruptcy on its own behalf, or by a third party (d) makes an assignment for the benefit of creditors, or (e) dissolves or liquidates all or a majority of its assets.

**17. Governing Law.** This agreement and the sale and delivery of all Products hereunder shall be deemed to have taken place in and shall be governed and construed in accordance with the laws of the State of Ohio, as applicable to contracts executed and wholly performed therein and without regard to conflicts of laws principles. Buyer irrevocably agrees and consents to the exclusive jurisdiction and venue of the courts of Cuyahoga County, Ohio with respect to any dispute, controversy or claim arising out of or relating to this agreement.

**18. Indemnity for Infringement of Intellectual Property Rights.** Seller shall have no liability for infringement of any patents, trademarks, copyrights, trade dress, trade secrets or similar rights except as provided in this Section. Seller will defend and indemnify Buyer against allegations of infringement of U.S. patents, U.S. trademarks, copyrights, trade dress and trade secrets ("Intellectual Property Rights"). Seller will defend at its expense and will pay the cost of any settlement or damages awarded in an action brought against Buyer based on an allegation that a Product sold pursuant to this Agreement infringes the Intellectual Property Rights of a third party. Seller's obligation to defend and indemnify Buyer is contingent on Buyer notifying Seller within ten (10) days after Buyer becomes aware of such allegations of infringement, and Seller having sole control over the defense of any allegations or actions including all negotiations for settlement or compromise. If a Product is subject to a claim that it infringes the Intellectual Property Rights of a third party, Seller may, at its sole expense and option, procure for Buyer the right to continue using the Product, replace or modify the Product so as to make it noninfringing, or offer to accept return of the Product and return the purchase price less a reasonable allowance for depreciation. Notwithstanding the foregoing, Seller shall have no liability for claims of infringement based on information provided by Buyer, or directed to Products delivered hereunder for which the designs are specified in whole or part by Buyer, or infringements resulting from the modification, combination or use in a system of any Product sold hereunder. The foregoing provisions of this Section shall constitute Seller's sole and exclusive liability and Buyer's sole and exclusive remedy for infringement of Intellectual Property Rights.

**19. Entire Agreement.** This agreement contains the entire agreement between the Buyer and Seller and constitutes the final, complete and exclusive expression of the terms of sale. All prior or contemporaneous written or oral agreements or negotiations with respect to the subject matter are herein merged.

**20. Compliance with Law, U.K. Bribery Act and U.S. Foreign Corrupt Practices Act.** Buyer agrees to comply with all applicable laws and regulations, including both those of the United Kingdom and the United States of America, and of the country or countries of the Territory in which Buyer may operate, including without limitation the U. K. Bribery Act, the U.S. Foreign Corrupt Practices Act ("FCPA") and the U.S. Anti-Kickback Act (the "Anti-Kickback Act"), and agrees to indemnify and hold harmless Seller from the consequences of any violation of such provisions by Buyer, its employees or agents. Buyer acknowledges that they are familiar with the provisions of the U. K. Bribery Act, the FCPA and the Anti-Kickback Act, and certifies that Buyer will adhere to the requirements thereof. In particular, Buyer represents and agrees that Buyer shall not make any payment or give anything of value, directly or indirectly to any governmental official, any foreign political party or official thereof, any candidate for foreign political office, or any commercial entity or person, for the purpose of influencing such person to purchase products or otherwise benefit the business of Seller.

07/14



**WARNING:** This product can expose you to chemicals including Lead and Lead Compounds, and Di (2-ethylhexyl) phthalate (DEHP) which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

# Parker Worldwide

## Europe, Middle East, Africa

### **AE – United Arab Emirates,** Dubai

Tel: +971 4 8127100  
parker.me@parker.com

### **AT – Austria,** Wiener Neustadt

Tel: +43 (0)2622 23501-0  
parker.austria@parker.com

### **AT – Eastern Europe,** Wiener Neustadt

Tel: +43 (0)2622 23501 900  
parker.easteurope@parker.com

### **AZ – Azerbaijan,** Baku

Tel: +994 50 22 33 458  
parker.azerbaijan@parker.com

### **BE/LU – Belgium,** Nivelles

Tel: +32 (0)67 280 900  
parker.belgium@parker.com

### **BG – Bulgaria,** Sofia

Tel: +359 2 980 1344  
parker.bulgaria@parker.com

### **BY – Belarus,** Minsk

Tel: +375 17 209 9399  
parker.belarus@parker.com

### **CH – Switzerland,** Etoy

Tel: +41 (0)21 821 87 00  
parker.switzerland@parker.com

### **CZ – Czech Republic,** Klecany

Tel: +420 284 083 111  
parker.czechrepublic@parker.com

### **DE – Germany,** Kaarst

Tel: +49 (0)2131 4016 0  
parker.germany@parker.com

### **DK – Denmark,** Ballerup

Tel: +45 43 56 04 00  
parker.denmark@parker.com

### **ES – Spain,** Madrid

Tel: +34 902 330 001  
parker.spain@parker.com

### **FI – Finland,** Vantaa

Tel: +358 (0)20 753 2500  
parker.finland@parker.com

### **FR – France,** Contamine s/Arve

Tel: +33 (0)4 50 25 80 25  
parker.france@parker.com

### **GR – Greece,** Athens

Tel: +30 210 933 6450  
parker.greece@parker.com

### **HU – Hungary,** Budaoers

Tel: +36 23 885 470  
parker.hungary@parker.com

### **IE – Ireland,** Dublin

Tel: +353 (0)1 466 6370  
parker.ireland@parker.com

### **IT – Italy,** Corisico (MI)

Tel: +39 02 45 19 21  
parker.italy@parker.com

### **KZ – Kazakhstan,** Almaty

Tel: +7 7273 561 000  
parker.easteurope@parker.com

### **NL – The Netherlands,** Oldenzaal

Tel: +31 (0)541 585 000  
parker.nl@parker.com

### **NO – Norway,** Asker

Tel: +47 66 75 34 00  
parker.norway@parker.com

### **PL – Poland,** Warsaw

Tel: +48 (0)22 573 24 00  
parker.poland@parker.com

### **PT – Portugal,** Leca de Palmeira

Tel: +351 22 999 7360  
parker.portugal@parker.com

### **RO – Romania,** Bucharest

Tel: +40 21 252 1382  
parker.romania@parker.com

### **RU – Russia,** Moscow

Tel: +7 495 645-2156  
parker.russia@parker.com

### **SE – Sweden,** Spånga

Tel: +46 (0)8 59 79 50 00  
parker.sweden@parker.com

### **SK – Slovakia,** Banská Bystrica

Tel: +421 484 162 252  
parker.slovakia@parker.com

### **SL – Slovenia,** Novo Mesto

Tel: +386 7 337 6650  
parker.slovenia@parker.com

### **TR – Turkey,** Istanbul

Tel: +90 216 4997081  
parker.turkey@parker.com

### **UA – Ukraine,** Kiev

Tel: +380 44 494 2731  
parker.ukraine@parker.com

### **UK – United Kingdom,** Warwick

Tel: +44 (0)1926 317 878  
parker.uk@parker.com

### **ZA – South Africa,** Kempton Park

Tel: +27 (0)11 961 0700  
parker.southafrica@parker.com

## North America

### **CA – Canada,** Milton, Ontario

Tel: +1 905 693 3000

### **MX – Mexico,** Toluca

Tel: +52 72 2275 4200

## Asia Pacific

### **AU – Australia,** Castle Hill

Tel: +61 (0)2-9634 7777

### **CN – China,** Shanghai

Tel: +86 21 2899 5000

### **HK – Hong Kong**

Tel: +852 2428 8008

### **IN – India,** Mumbai

Tel: +91 22 6513 7081-85

### **JP – Japan,** Fujisawa

Tel: +81 (0)4 6635 3050

### **KR – South Korea,** Seoul

Tel: +82 2 559 0400

### **MY – Malaysia,** Shah Alam

Tel: +60 3 7849 0800

### **NZ – New Zealand,** Mt Wellington

Tel: +64 9 574 1744

### **SG – Singapore**

Tel: +65 6887 6300

### **TH – Thailand,** Bangkok

Tel: +662 717 8140

### **TW – Taiwan,** New Taipei City

Tel: +886 2 2298 8987

## South America

### **AR – Argentina,** Buenos Aires

Tel: +54 3327 44 4129

### **BR – Brazil,** Cachoeirinha RS

Tel: +55 51 3470 9144

### **CL – Chile,** Santiago

Tel: +56 2 623 1216

### **Pan Am,** Miami

Tel: +1 305-470-8800

## Parker Hannifin Corporation

Chelsea Products Division  
8225 Hacks Cross Road  
Olive Branch, Mississippi 38654 USA  
[www.parker.com/chelsea](http://www.parker.com/chelsea)

BLI 4/19 1.5C