Technical Information

CV

Check Valves

SH

Shuttle Valves

L Controls

FC

Flow Controls PC

L Logic

D Directional Controls MV

Manual Solenoid Valves Valves

P Proportional Valves

C Electronics B

Bodies & Cavities

T Technical Data

General Description

Direct Acting, Normally Open
Sequence Valve (Externally Piloted,
Externally Drained). With no pressure
at the pilot port (port 1), bi-directional
flow is allowed between port 3 and port 2.

When the pilot pressure at port 1 exceeds the valve setting the spool moves blocking both port 3 and port 2. By externally draining the spring chamber to tank (port 4), the valve is insensitive to back pressure at the sequencing ports.

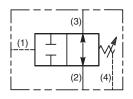
Features

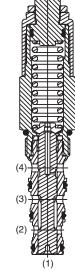
- Hardened, precision ground parts for durability
- Internal mechanical stop limits spool travel eliminating spring solidification
- "D"-Ring eliminates backup rings
- All external parts have yellow zinc dichromate. This coating is ideal for salt spray applications.
- Fast response

Specifications

Rated Flow	30 LPM (8 GPM)	
Maximum Inlet Pressure	250 Bar (3600 PSI)	
Maximum Pressure Setting	138 Bar (2000 PSI)	
Leakage at 150 SSU (32 cST)	82 cc/min. (5 cu. in./min.) at 210 Bar (3000 PSI)	
Cartridge Material	All parts steel. All operating parts hardened steel.	
Operating Temp. Range/Seals	-45°C to +93.3°C ("D"-Ring) (-50°F to +200°F) -31.7°C to +121.1°C (Fluorocarbon) (-25°F to +250°F)	
Fluid Compatibility/ Viscosity	Mineral-based or synthetic with lubricating properties at viscosities of 45 to 2000 SSU (6 to 420 cSt)	
Filtration	ISO Code 16/13, SAE Class 4 or better	
Approx. Weight	.45 kg (1.0 lbs.)	
Cavity	C10-4	
Form Tool	Rougher NFT10-4R Finisher NFT10-4F	



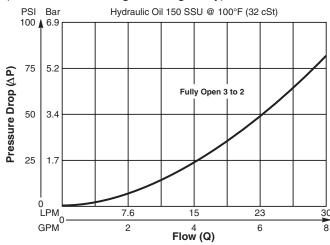




Performance Curve

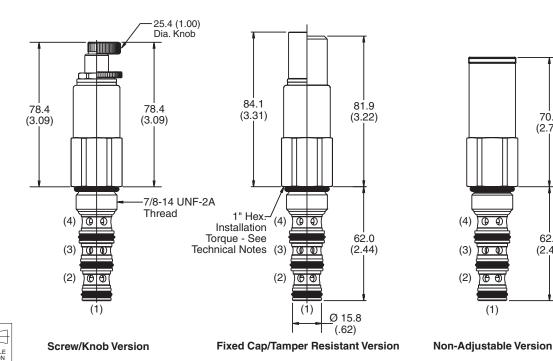
Flow vs. Inlet Pressure

(Pressure rise through cartridge only)



Technical Information

Dimensions Millimeters (Inches)



Ordering Information

SV1	04
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10 Size, D.A., N.O. Sequence Valve (Ext. Pilot & Drain)

Adjustment Pressure Style Range

Seals	Optional Pressure Setting	Body Material	

Code	Adjustment Style / Kit No.
F	Fixed style, covered adjustment
K	Knob Adjust (717784-10)
N	Non-Adjustable
S	Screw Adjust
T	Tamper Resistant Cap (717943)

Code	Pressure Range	
02	5.1 - 14 Bar (75 - 200 PSI) Standard Setting: 6.9 Bar (100 PSI) @ crack pressure, approximately .95 LPM (.25 GPM)	
06	6.9 - 42 Bar (100 - 600 PSI) Standard Setting: 21 Bar (300 PSI) @ crack pressure, approximately .95 LPM (.25 GPM)	
12	14 - 83 Bar (200 - 1200 PSI) Standard Setting: 42 Bar (600 PSI) @ crack pressure, approximately .95 LPM (.25 GPM)	
20	28 - 138 Bar (400 - 2000 PSI) Standard Setting: 69 Bar (1000 PSI) @ crack pressure, approximately .95 LPM (.25 GPM)	

	Seals / Kit No.	
0mit	"D"-Ring / (SK10-4)	
N	Nitrile / (SK10-4N)	
V	Fluorocarbon / (SK10-4V)	

Optional Pressure Setting	
Pressure ÷ 10	
i.e. 150 = 1500 PSI	
(Omit if standard setting is used)	
Setting Range:	
100 to 2000 PSI	
All settings at crack pressure,	
approximately .95 LPM (.25 GPM)	

PC106

Code	Body Material
0mit	Steel
Α	Aluminum

Port

Size

Code	Port Size	Body Part No.
Omit	Cartridge Only	
6P	3/8" NPTF	(B10-4-*6P)
6T 8T	SAE-6 SAE-8	(B10-4-*6T) (B10-4-*8T)
6B	3/8" BSPG	(B10-4-6B)†

^{*} Add "A" for aluminum, omit for steel.. † Steel body only.

CV

Load/Motor Controls

70.3

(2.77)

62.0

(2.44)

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(D) (D)

@ 9

(1)

PV Proportional Valves

CE

BC

TD