Technical Information

CV

Check Valves

SH

Shuttle Valves

LM Load/Motor Controls FC

Pressure Controls

LE

Flow Controls

Logic C Directional Elements D Controls

Manual Valves

MV

Solenoid Valves PV

Proportional Valves

E Coils & Electronics

B Cavities

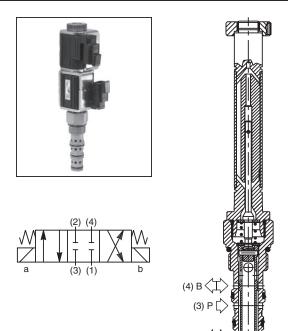
Technical Data

General Description

4-Way, 3 Position, Closed Center Spool Valve. For additional information see Technical Tips on pages SV1-SV6.

Features

- Four way closed center valve designed to operate double acting cylinders and bi-directional motors, etc.
- One piece cartridge housing ensures internal concentricity
- Coil: Waterproof, hermetically sealed, requires no O'Rings; Symmetrical coil can be reversed without affecting performance.

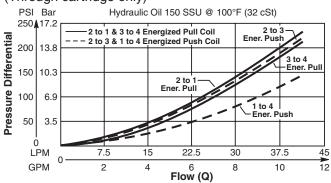


Specifications

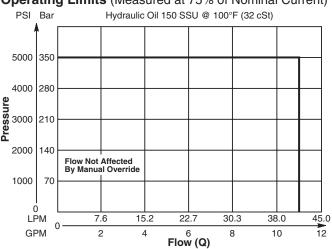
| Rated Flow (At 70 PSI ΔP) | 42 LPM (11 GPM) | | |
|--------------------------------------|--|--|--|
| Maximum Inlet Pressure | 350 Bar (5000 PSI) | | |
| Leakage at 150 SSU (32 cSt) | 160 cc/min @ 210 Bar (3000 PSI) | | |
| Minimum Operating Voltage | 85% of rated voltage at 20°C (72°F). | | |
| Response Time | Open 30-60 ms Close 20-40 ms | | |
| Cartridge Material | All parts steel. All operating parts hardened steel. | | |
| Operating Temp. Range/Seals | -40°C to +93.3°C (Nitrile) (-40°F to +200°F) -31.7°C to +121.1°C (Fluorocarbon) (-25°F to +250°F) | | |
| Fluid Compatibility/ Viscosity | Mineral-based or synthetic with lubricating properties at viscosities of 45 to 2000 SSU (6 to 420 cSt) | | |
| Filtration | ISO Code 16/13, SAE Class 4 or better | | |
| Approx. Weight | .26 kg (.58 lbs.) | | |
| Cavity | C10-4 (See BC Section for more details) | | |

Performance Curves

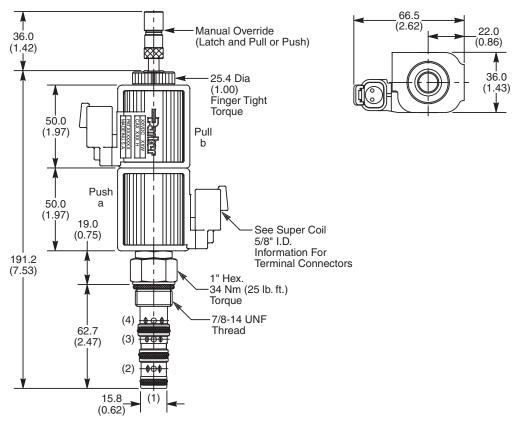
Pressure Drop vs. Flow Energized - GS045250ND (Through cartridge only)



Operating Limits (Measured at 75% of Nominal Current)



Dimensions Millimeters (Inches)





DC

Proportional Valves

CE

BC

TD

CV

Ordering Information

| GS04 | 52 | | | | D | | | | | |
|---------------------------|-----------|--------------------|--------|-------|-----------------|--------------|-----------------|---------------------|------------------|--------------|
| 10 Size Solenoid Valve | Style | Override Option | Screen | Seals | Design Level | Coil Type | Coil Voltage | Coil Termination | Body Material | Port Size |

| Code | Style |
|------|------------------------------------|
| 52 | High Flow and Pressure ('SP' Coil) |

| Code | Override Options |
|------|---|
| 0 | None |
| 5 | Standard - Latch Operated, Pull and Push (*40 nt/9 lbs.) |

*Force to push at 210 Bar (3000 PSI). Less to Pull.

| Code | Screen |
|------|----------------------|
| 0 | None |
| | (Contact factory for |
| | OEM requirements) |

| Code | Seals / Kit No. |
|------|---|
| N | Nitrile / Buna-N (Std.) (SK30506N-1) |
| V | Fluorocarbon / (SK30506V-1) |

| Code | Design Level |
|------|------------------------------------|
| D | Includes Industry Common Cavity |
| | Common Cavity |

| | Coil Type |
|-------------|-----------------------|
| Omit | Without Coil |
| SP | Super Coil - 28 Watts |

| Code | Coil Voltage | | |
|--------------|--------------------|--|--|
| O mit | Without Coil | | |
| D012 | 12 VDC | | |
| D024 | 24 VDC | | |
| A120 | 120 VAC, 60/50 Hz | | |
| A240 | 240 VAC, 60/50 Hz* | | |
| *22 Watts | | | |

| | LS | Sealed Lead Wire* |
|--|-------------------------------|--------------------------|
| | Н | Molded Deutsch* |
| | See Su _l *DC On | per Coil 5/8″ I.D. ly |

Code 0mit

S

SV94

Coil Termination

Without Coil Conduit With Leads DIN Plug Face Amp Jr. Timer*

Dual Spade* Dual Lead Wire*

| Code | Body Material |
|--------------|---------------|
| O mit | Steel |
| Α | Aluminum |
| Α | |

| | | Body Part No. |
|------|-------------|---------------|
| Omit | Cartridge O | nly |
| 8T | SAE-8 | (B10-4-*8T) |
| 8B | 1/2" BSPG | (B10-4-*8B) |

^{*} Add "A" for aluminum, omit for steel.